

SUDDEN BOND *Formula 1* READY-MIX

Specially Designed For:

*T*aping
*T*ools
*T*opping
*T*exture



The Formula 1 Advantage:

Unmatched Arm Saving Workability - Minimal Shrinkage - Excellent For Tools
Lightweight, Easy Sanding - Easy No hassle Clean Up - Reduced Costs, Reduced Time

FOR PROFESSIONAL USE

Designed for the drywall finishing professional, **Formula 1** can be used for everything from embedding tape to finishing corner bead and fasteners to topping and texturing. Its arm saving workability allows you to work faster with less effort. **Formula 1** feathers beautifully and delivers a smooth as glass finish that is virtually pock-free. It's low shrinkage and easy cleanup make it excellent for use with tools. **Formula 1's** lightweight formulation makes it easier to sand than any other compound. Formula 1 delivers what the others have only been able to claim; One compound that really can..... **Do It All!**

For Professional Use

Designed for the drywall finishing professional, Sudden Bond 4T can be used for everything from embedding tape to finishing cornerbead and fasteners to topping and texturing. Its arm saving workability allows you to work faster with less effort. Sudden Bond 4T feathers beautifully and delivers a smooth as glass finish that is virtually pock free. Its low shrinkage and easy cleanup make it excellent for use with tools and because Sudden Bond 4T is Lightweight it sands easier than other compounds.

Preparation

Compound should be stored at room temperature for at least 24 hours prior to use. Rotate stock every 90 days. Mix lightly and test apply prior to adding any additional water. Do not over mix as this can cause pocking. Add water (200 ml) at a time as necessary, remix and test apply before adding additional water. Avoid over thinning as this will reduce bond.

Application

All imperfections and damages that occurred during manufacture and installation should be cut out of the gypsum panels prior to finishing. Apply over dry surfaces only and allow each coat to dry completely before applying another coat. Maintain minimum air, joint compound and surface temperature of 13°C within working area until joints are completely dry.

Finishing Joints

Apply thin layer of compound to space between panels. Press in joint tape centering it over seam. Tightly embed tape with the knife removing excess compound, apply thin coat over tape. Apply compound over fasteners and allow to dry. Apply second coat along joints, be sure to feather at least 5 cm beyond the taping coat, apply second coat over fasteners allow to dry. Apply thin finish coat over joints ensuring to feather beyond second coat. Once dry, sand or sponge smooth.

Finishing Inside Corners

Apply thin layer of compound to either side of the corner. Crease center of tape and press into corner. Tightly embed tape with knife on both sides removing excess compound and apply it as a thin coat over tape. Apply second coat over one side at a time allowing it to dry before finishing opposite side.

Finishing Cornerbead

Apply compound to cornerbead extending first coat a minimum of 12,5 cm onto panel, allow to dry and wet sand as necessary. Apply second coat feathering at least 5 cm beyond first coat, allow to dry and wet sand.

Sanding

Sand with a wet sponge to eliminate dust and scuffing of paper. Remove high spots using as few strokes as necessary. Clean sponge often. If dry sanding, use 180 grit sand paper or finer. Avoid scuffing paper. Wear approved dust mask.

Decorating

Ensure all surfaces are dry and dust free. A primer coat with a high solids content should be applied prior to painting or texturing. Adhere to all manufacturing specific directions for painting and decorating materials.

Clean Up

Tools are cleaned easily using warm water. Normally only vigorous stirring in water is necessary for clean up. Some brushing or sponging may be necessary. Clean immediately after use and do not allow to harden. Wipe surfaces dry to prevent rust.

Ingredients

May contain any or all of the following: Calcium carbonate, water, perlite, micas, clay, gypsum, synthetic or natural binders and thickeners.

Coverage

Depends on thickness used and decreases with cornerbead. Approximately 18 kg per ca. 50 m¹ of joint finishing.

Notice

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Caution

Dust from dry sanding may cause eye, nose, throat, or upper respiratory irritation. Continued and prolonged exposure to high concentrations of airborne dust may cause lung disease. To avoid creating dust, wet sand or sponge finish the joints. If dry sanding is performed, ventilate work area and use a mask. Eye protection is also recommended.

Reaction to fire **A2-s1, d0**
Flexural strength **NPD**



Obimex is the exclusive Benelux importer of Solid Products.

